FOR IMMEDIATE RELEASE

Pfanstiehl Launches High Purity Glycine Injectable Grade Excipient for Biologics, Vaccines, and Downstream Protein Purification

Waukegan, IL – [1/21/25] – Pfanstiehl, a global leader in high-purity excipient manufacturing, announces the release of its **High Purity Low Endotoxin Low Metals Multi-compendial Glycine**, an excipient-grade amino acid specifically engineered for injectable biologics, vaccines, and the downstream purification of monoclonal antibodies (mAbs).

Manufactured under **ICH-Q7 cGMP** regulations at Pfanstiehl's advanced facility in Waukegan, Illinois, this injectable-grade Glycine meets the rigorous requirements for pharmaceutical and biopharmaceutical applications. It is multi-compendial and complies with global pharmacopeial standards, delivering unparalleled quality and performance for therapeutic formulations.

Why Glycine Matters in Biologics and Protein Purification

Glycine is a critical excipient in pharmaceutical formulations and plays a vital role in downstream processing of monoclonal antibodies. Glycine enhances the stability, solubility, and overall efficacy of biologic medications & drugs, making it a critical component in their final formulations.

In purification workflows, Glycine is frequently used as a buffering agent in protein A chromatography elution buffers, enabling precise control of pH and ensuring optimal protein recovery while maintaining the integrity of sensitive biologics.

Why Glycine is Used as an Excipient in Final Formulations for Biologics

Glycine is commonly used as an excipient in the final formulations of Biologic drugs due to its beneficial properties in stabilizing the product. Here are the key reasons why glycine is used:

1. Stabilization of the Protein Structure

- Glycine helps stabilize mAbs by acting as a buffer or a stabilizer in the formulation.
 It can reduce aggregation, denaturation, and degradation of the antibody, which are common challenges during storage and transport.
- It contributes to maintaining the tertiary and quaternary structures of the protein, ensuring that the mAb retains its functionality.

2. pH Buffering Capacity

• Glycine has buffering properties that help maintain the pH of the formulation within an optimal range for mAb stability. This is particularly important because pH shifts can lead to protein aggregation or degradation.

3. Osmotic Balance

 Glycine contributes to the isotonicity of the formulation, making it safer and more comfortable for intravenous administration. Maintaining isotonicity is essential for patient comfort and reducing adverse reactions during drug delivery.

4. Reduction of Surface Adsorption

 mAbs can adsorb to surfaces of vials, syringes, or other storage containers, which can lead to loss of the active drug. Glycine reduces this surface adsorption by acting as a bulking agent or stabilizer.

5. Cryoprotectant and Lyoprotectant

 In freeze-dried (lyophilized) formulations, glycine can act as a cryoprotectant or lyoprotectant. It protects the antibody during the freezing and drying processes, preserving its structural integrity and activity.

6. Compatibility with Other Excipients

 Glycine is chemically inert and does not interact negatively with other excipients or the active mAb, making it a versatile choice in formulations.

Key Features of Pfanstiehl's HPLE-LM™ Glycine:

- **High Purity:** Optimized for use in the most sensitive pharmaceutical and biopharmaceutical applications.
- **Low Endotoxin Levels:** Meets stringent injectable-grade standards for enhanced patient safety.
- Low Metals Content: Ideal for use in biologic formulations and purification processes where impurity levels must be tightly controlled.
- Multi-Compendial Compliance: Aligned with global pharmacopeial standards, including USP, EP, and JP.
- **cGMP Manufacturing:** Produced in compliance with ICH-Q7 regulations, ensuring unmatched quality, consistency, and traceability.

• Injectable-Grade Quality: Specifically tailored for use in biologics, vaccines, and downstream purification workflows.

Supporting Critical Therapeutics

This latest innovation aligns with Pfanstiehl's mission to advance therapeutic development by offering premium excipients designed to enhance product safety, efficacy, and manufacturability. By enabling precise elution conditions in purification and contributing to the stability of biologics and vaccines, Pfanstiehl's **HPLE-LM™ Glycine** is set to become an essential component in pharmaceutical manufacturing worldwide.

Pfanstiehl's High Purity Low Endotoxin Low Metals Glycine cGMP is available now for biopharmaceutical and research applications.

For more information, visit Pfanstiehl.com/en/

About Pfanstiehl, Inc.

Pfanstiehl, Inc. is a leading manufacturer and supplier of High Purity, Low Endotoxin, Low Metals (HPLE-LM™), injectable grade excipients, critical cGMP bioprocessing components and APIs for the global biopharmaceutical and pharmaceutical industries. For over 100 years, Pfanstiehl has delivered high-quality biologic building blocks and exceptional service, ensuring the success of life-saving and life-enhancing therapeutics worldwide.

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